DeFelsko[®] Catalog - Spring 2014

Coating Thickness Gages and Inspection Instruments



Coating Thickness Ga	ages for Metals, Non-Metals and Uncured Powder Coating	PG.
PosiTector 6000	our most popular electronic gage for measuring coating thickness on all metals. Easy-to-use features for rugged environments.	3 - 6
PosiTest DFT	basic electronic gage for measuring coatings on all metals	7 - 8
PosiTest <i>FM/GM</i>	the industry standard, for measuring non-magnetic coating thickness (paint, plat- ing, galvanizing, etc.) over steel.	9 - 10
PosiPen	small unique magnet for measuring small, hot or hard-to-reach areas on steel.	11 - 12
PosiTector 200	ultrasonic coating thickness gage measures TOTAL thickness or up to 3 individual layers on wood, concrete and more	13 - 16
PosiTector PC	Non-contact Powder Checker coating thickness gage measures uncured powder and predicts cured thickness.	17 - 19
Inspection Instrumen	ts	
PosiTest <i>AT</i>	Adhesion Tester measures adhesion of coatings to metal, wood, concrete and other substrates. Available in two models <i>Manual</i> or <i>Automatic</i> .	20 - 23
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PosiTector <i>RTR</i>	Replica Tape Reader measures and records peak to valley surface profile height with improved accuracy using Testex [™] Replica Tape	33 - 36
PosiTector SPG	Surface Profile Gage measures and records peak to valley surface profile heights. 2 models to choose from. Standard or Advanced.	37 - 38
PosiTest AIR	Leak Tester detects air and water leaks in building envelopes and rigid air barrier systems.	39 - 40
PosiTector Inspection	n Kits	
Inspection Kits	Compact kits contain 1 gage body and 3 probe types to measure and record coating thickness, surface profile and climatic conditions.	41 - 42
Standards Thickness Standards	Thickness standards are ideal for checking calibration and operation of coating thickness gages and are an important component in fulfilling both ISO and inhouse quality control requirements.	43 - 44
Software PosiSoft Solutions	The PosiSoft suite of software solutions offers 4 FREE ways to view and report your data, ranging from dedicated desktop software to cloud-based PosiSoft.net.	45







PosiTector® 6000 Series



PosiTector[®] 6000 series

All Gages Feature...

Simple

- Ready to measure-no adjustment required for most applications
- Enhanced one-handed menu navigation
- Flashing display—ideal in a noisy environment
- RESET feature instantly restores factory settings

Durable

- Solvent, acid, oil, water and dust resistant—weatherproof
- Wear-resistant probe tip
- Shock-absorbing, protective rubber holster with belt clip
- Two year warranty on gage body AND probe

Accurate

- Certificate of Calibration showing traceability to NIST included
- Built-in temperature compensation ensures measurement accuracy
 Hi-RES mode increases displayed resolution for use on applications
- that require greater precision
- Conforms to national and international standards including ISO and ASTM

Versatile

- PosiTector body universally accepts all PosiTector 6000, 200, SPG, DPM and UTG probes easily converting from a coating thickness gage to a surface profile gage, dew point meter or ultrasonic wall thickness gage
- Multiple calibration adjustment options including 1 point, 2 point, known thickness, average zero
- Selectable display languages
- Hi Contrast backlit display for bright or dark environments
- Flip Display enables right-side-up viewing
- Extended cables available (up to 75 m/250 ft) for remote measuring
- Uses alkaline or rechargeable batteries (built-in charger)

Powerful

- Continually displays/updates average, standard deviation, min/max thickness and number of readings while measuring
- Screen Capture—save screen images for record keeping and review
- HiLo alarm audibly and visibly alerts when measurements exceed user-specified limits
- FAST mode—faster measurement speed for quick inspection
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included
- PosiSoft USB Drive—stored readings and graphs can be accessed using universal PC/Mac web browsers or file explorers. No software required
- Every stored measurement is date and time stamped
- Software updates via internet keep your gage current
- Connects to PosiSoft.net (see far right panel)

Probes available for a variety of applications



For measuring paint, powder, etc. on all metals...



...and for measuring galvanizing, plating, anodizing and more.

Gage Selection...

Select Substrate

- F for ferrous metals (steel and cast iron)
- N for non-ferrous metals (aluminum, copper, etc.)
- **FN** for all metal substrates—Gage automatically recognizes the substrate and takes a measurement

Select Standard or Advanced Features

Standard Models

Includes ALL features as shown on left plus...

- Monochrome display with transflective technology enhances sunlight readability
- Storage of 250 readings—stored readings can be viewed or downloaded

Advanced Models

Includes ALL features as shown on left plus...

- Hi Contrast reversible color LCD
- Storage of 100,000 readings in up to 1,000 batches and sub-batches
- Onscreen help, real time graphing, picture prompting and more
- Batch annotation—add notes and change batch names with onscreen QWERTY keyboard
- WiFi technology wirelessly synchronizes with PosiSoft.net, downloads software updates and connects with mobile devices for expanded functionality
- Data transfer via USB to a PC or via Bluetooth Wireless Technology to a PC or printer
- Scan mode—take continuous readings without lifting the probe
- Multiple stored calibration adjustments for measuring on a variety of substrate conditions
- SSPC-PA2 feature determines if film thickness over a large area conforms to user-specified min/max levels
- PSPC 90/10 feature determines if a coating system complies with an IMO performance standard for protective coatings

Select from a variety of measurement ranges and probe styles

<text><text><text><text>

Rugged Features...



PosiSoft[®] ... FREE SOLUTIONS for viewing, analyzing and reporting data:

PosiSoft USB Drive Connect to a PC/Mac using the supplied USB cable to access and print stored readings, graphs, photos, notes and screen captures. No software or internet connection required.



PosiSoft.net A web-based application offering secure centralized management of PosiTector readings. Access your data from any webconnected device.

PosiSoft Software

Newly updated version 3.0 desktop software for PC or Mac. Available as a free download.



Store

DeFelsko

PosiSoft Mobile Access readings, graphs, capture photos and update annotations using WiFi enabled devices such as tablets, smart phones and computers. (*Advanced models only*)

PosiTector bodies accept all 6000, 200, SPG, DPM and UTG probes





Standard model shown in Statistics Mode with shock-absorbing, protective rubber holster



FHXS Probe with Alumina wear face and braided cable for hot or rough surfaces



Flip Display enables right-side-up viewing



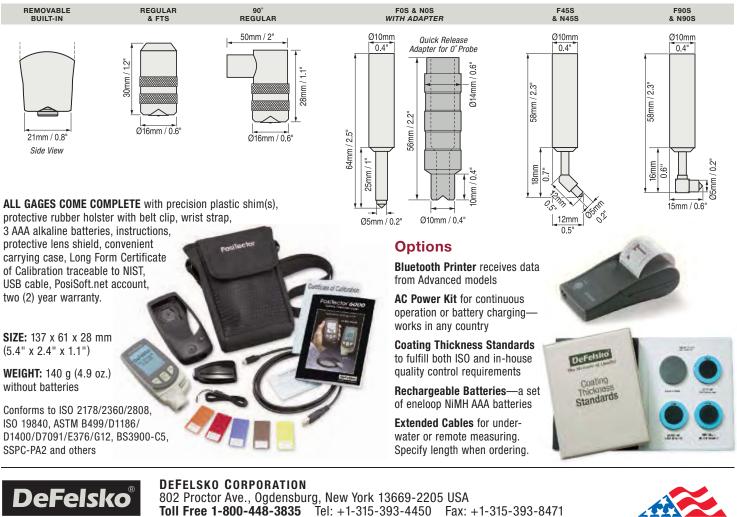
Microprobe series for small parts and hard-to-reach areas

PosiTector [®]		and R Separat	t popular le Built-in egular e probe dels	90° Regular probe for tight spots	ldeal for anodized aluminum	anodized smallest probes for small parts		Removable Built-in and Separate probes for thick protective coatings; epoxy, rubber, intumescent fireproofing and more						
GUI	-									IJ				
FERROUS	Standard	F1	FS1	FRS1		F0S1	F45S1	F90S1	FT1	FTS1	FHXS1*	FKS1	FLS1	
PROBES	Advanced	F3	FS3	FRS3		F0S3	F45S3	F90S3	FT3	FTS3	FHXS3*	FKS3	FLS3	
NON-FERROUS	Standard	N1	NS1	NRS1	NAS1	N0S1	N45S1	N90S1				NKS1		
PROBES	Advanced	N3	NS3	NRS3	NAS3	N0S3	N45S3	N90S3				NKS3		
COMBINATION	Standard	FN1	FNS1	FNRS1						FNTS1				FNGS1**
PROBES	Advanced	FN3	FNS3	FNRS3						FNTS3				FNGS3**
Range	Range 0–60 mils 0–1500 µm		1		is: 0–45 mil rous: 0–25				0 mils 6 mm	0–400 mils 0–10,000 µm	0–500 mils 0–13 mm	0–1.5 inches 0–38 mm	0–2.5inches 0–63.5mm	
Accura	$ \begin{array}{c} \textbf{Accuracy}^{\dagger} \\ \hline \pm (0.05 \text{mil} + 1\%) 0 - 2 \text{mils} \\ \pm (0.1 \text{mil} + 1\%) > 2 \text{mils} \\ \pm (0.1 \text{mil} + 1\%) > 2 \text{mils} \\ \pm (1 \mu \text{m} + 1\%) 0 - 50 \mu \text{m} \\ \pm (2 \mu \text{m} + 1\%) 0 - 50 \mu \text{m} \\ \pm (2 \mu \text{m} + 1\%) > 50 \mu \text{m} \\ \hline \end{array} \begin{array}{c} \pm (0.02 \text{mil} + 1\%) 0 - 4 \text{mils} \\ \pm (0.1 \text{mil} + 3\%) > 4 \text{mils} \\ \pm (0.5 \mu \text{m} + 1\%) 0 - 100 \mu \text{m} \\ \pm (2 \mu \text{m} + 3\%) > 100 \mu \text{m} \\ \hline \end{array} $		±(0.5 mil+3	%) 0–2.5 mm	±(0.1 mil +3%) ±(2 µm +3%)	±(1 mil+3%) ±(0.02 mm+3%)		in. + 3%) 1m + 3%)						
Matching Do Calibration S			STDS1 STDA1			STE STE			STI	DP1	STDP7	STDP5	STDP8	STDP8 (included)

Ferrous probes measure non-magnetic coatings on ferrous metals. Non-Ferrous probes measure non-conductive coatings on non-ferrous metals. *FHXS Xtreme probe with Alumina wear face and braided cable measures non-conductive coatings on steel. Ideal for rough or hot surfaces up to 250° C (500° F). **FNGS probe measures non-conductive coatings on all metals. *Accuracies are stated as a fixed value plus a percentage of the gage's actual reading.

Probe Details (All probe details can be found online at www.defelsko.com/p6000/probes)

The Measure of Quality



www.defelsko.com

Made in U.S.A.

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techsale@defelsko.com

PosiTest[®] **DFT** Coating Thickness Gage

Ideal for...

- Powder Coaters
- Paint Applicators
- Coating Inspectors
- Painting Contractors
- Automotive Refinishers

2 Models...

Ferrous for STEEL Combo for ALL METALS



simply measures



PosiTest® DFT Coating Thickness Gage

Two Models

- PosiTest DFT Ferrous measures non-magnetic coatings on steel.
- PosiTest DFT Combo

measures both non-magnetic coatings on steel AND non-conductive coatings on aluminum, brass, etc. *Automatically* recognizes the substrate and takes a measurement. Actual Size

mils

PosiTest® DF1

Features

- Fast, repeatable measurements
- No calibration required for most applications
- ZERO feature for rough or curved surfaces
- Handy RESET feature when no zero reference is available
- Strong, wear-resistant, ruby-tipped probe
- Unique FLIP Display enables right-side-up viewing in any position
- Audible and visible measurement indication
- V-groove in probe for positioning on cylindrical parts
- Mils/Microns switchable
- Basic instructions on the back of each gage
- Built-in wrist strap for added convenience and safety
- 2 Year Warranty

A SUBDI P

Unique FLIP Display enables right-side-up viewing in any position

Specifications

FN

Measurement Range	0 – 40 mils	0 – 1000 µm
Accuracy	±(0.1 mils + 3%)	±(2µm + 3%)
Size	4 x 1.5 x 0.9 in.	100 x 38 x 23 mm
Weight	2.5 oz.	70 g

Gage Comes Complete with built-in probe, wrist strap, plastic shims, hard shell storage case, AAA battery, instructions and two (2) year warranty.

Conforms to: ISO 2178/2360/2808, prEN ISO 19840, ASTM B244/B499/B659/D1186/D1400/D7091/E376/G12, BS3900-C5, SSPC-PA2 and others. *Certificate of Calibration traceable to NIST available.*

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DeFelsko Corporation • 802 Proctor Ave., P.O. Box 676, Ogdensburg, NY 13669 USA **Toll Free: 1-800-448-3835 •** Phone: 315-393-4450 • FAX: 315-393-8471 techsale@defelsko.com • www.defelsko.com



PosiTest[®] Accurate & Dependable

For the non-destructive measurement of non-magnetic coatings (paint, enamel, galvanizing, metalizing, plating, etc.) on STEEL







Stable design with additional tail-end support. No annoying rocking during measurement.



PosiTest[®] Accurate & Dependable

For the non-destructive measurement of non-magnetic coatings (paint, enamel, galvanizing, metalizing, plating, etc.) on STEEL

ACCURATE

- Certificate of Calibration showing traceability to N.I.S.T. included with every gage
- Matching Calibration Standards and Procedures available for every model
- Highly wear resistant Carbide Probe for longest life and continuous accuracy
- Remove center of dial cover for easy calibration adjustment
- Conforms to national and international standards

DURABLE

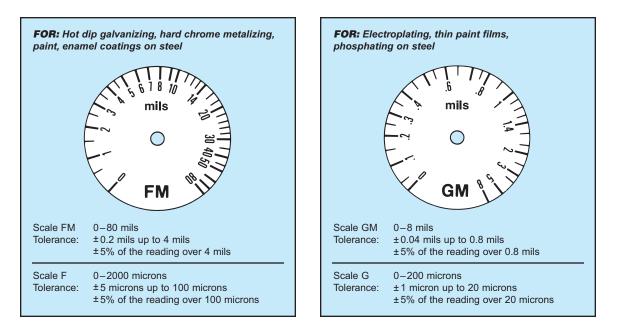
- Extra rugged housing, not affected by mechanical shock, water, acid or solvents
- Unique overall design, fully supported, positive positioning, no pivoting tendencies during measurement
- Can be used fully supported or with only the front probe area contacting the surface
- Functions on a permanent rare-earth cobalt magnet
- No batteries/electronics
- 2 year warranty

EASY TO USE

- Positive visual and audible indicators to designate when thickness reading is established
- "V" grooves in probe housing and Gage base allow correct positioning on cylindrical objects
- Compact, lightweight, precisely balanced, independent of gravity – can be used in any position
- GO/NO-GO button can be pre-set for rapid measurement
- Probe contact and dial rotation all in a one-finger operation
- Furnished with wrist strap and instructions in a high quality leather case with belt loops for your convenience



Carbide measuring probe for long life.





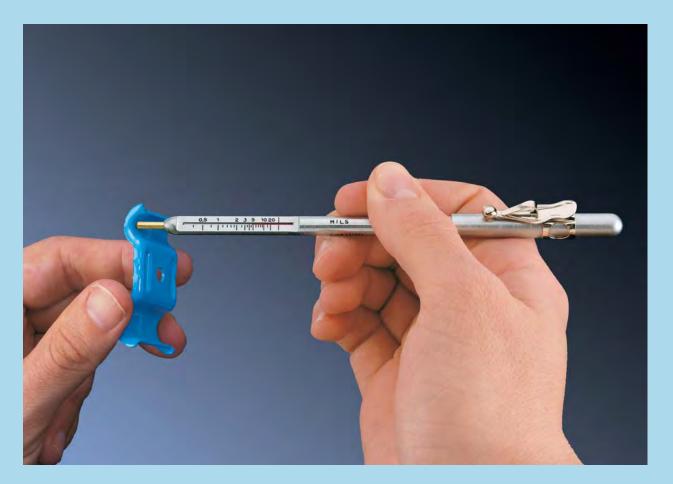
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PosiPen[®]

Coating Thickness Gage



Measures non-magnetic coatings such as paint, enamel, plating, hot-dip galvanizing on steel.

Ideal for measuring on small, hot or hard-to-reach surfaces.







PosiPen[®] Coating Thickness Gage

Measures non-magnetic coatings such as paint, enamel, plating, hot-dip galvanizing on steel.

PosiPen has a very small, unique magnet which can be placed with pin-point accuracy on extremely small parts, and on peaks and valleys.

Used for:

- Small, hot or hard-to-reach surfaces
- Spot Checks conveniently fits in a shirt pocket
- Hot Sprayed Coatings

Ideal for:

- Refineries, petrochemical plants
- Platers electroplating, chrome, zinc, galvanizing
- Powder coaters

Simple

- Easy-to-Use
- Lightweight easy to carry, just like a ball point pen

Durable

- No batteries/Electronics
- Rugged not affected by mechanical shock, acid, oil, water and dust

Accurate

- No user adjustment required
- Certificate of Calibration traceable to NIST included
- Highly wear resistant probe tip for long life and continuous accuracy



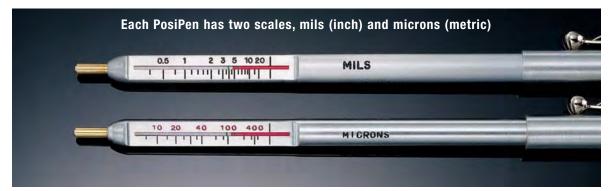
	English	Metric
Range	0.25 to 20 mils	5 to 500 microns
Tolerance	+/-10% and 0.1 mil	+/-10% and 2.5 microns
Temperature	-150° F to + 450° F	-100° C to + 230° C

Conforms to National and International Standards including ASTM D7091/B499, ISO 2808 and others

Triple Indicator: compensates for gravity

- 1. Use the **red/silver joining line** when the Gage is horizontal (walls).
- 2. Use the green line when the Gage is pointing straight down (green/ground).
- 3. Use the **blue line** when the Gage is pointing straight up (blue/sky).

Gage comes complete with leather pouch, instructions, Certificate of Calibration traceable to NIST, two (2) year warranty.



Easy to Use:

Place the tip of the PosiPen on the coated surface and allow the magnet to contact. Pull the PosiPen straight from the object to be measured while keeping close watch on the appropriate indicator. Note the reading when the magnet releases.

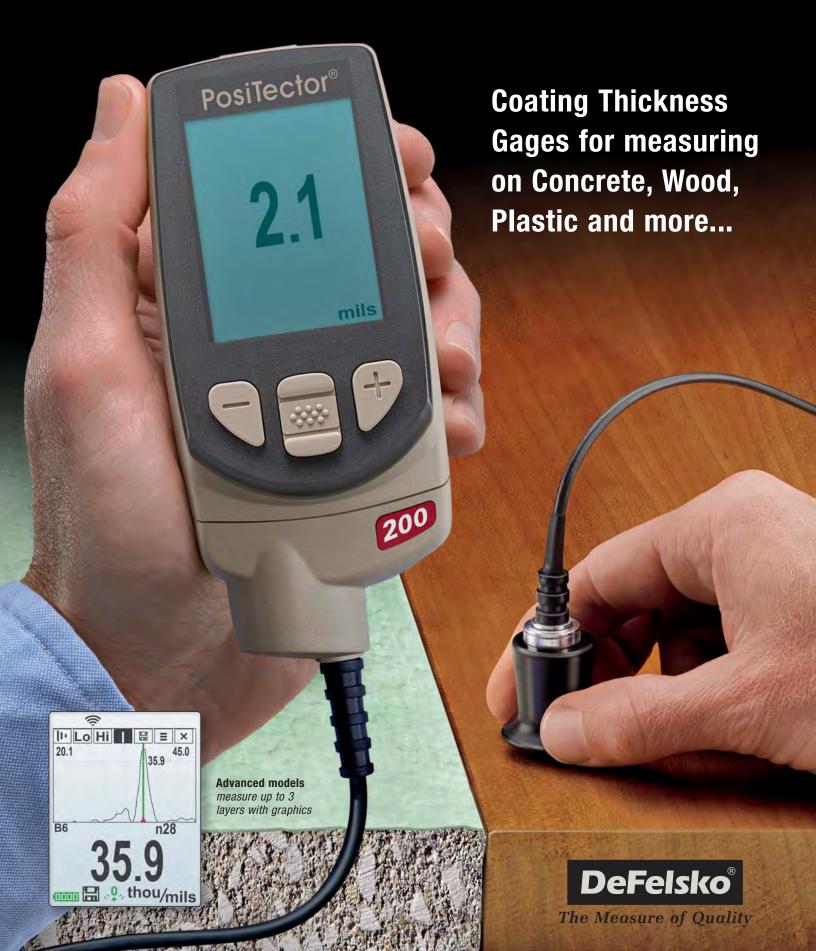
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PosiTector[®] 200 Series



PosiTector[®] 200 Series

All Gages Feature...

Simple

- Ready to measure—no adjustment required to measure most coatings
- Enhanced one-handed menu navigation
- Flashing display—ideal in a noisy environment
- RESET feature instantly restores factory settings

Durable

- Solvent, acid, oil, water and dust resistant-weatherproof
- Shock-absorbing, protective rubber holster with belt clip
- Two year warranty on gage body AND probe

Accurate

- Certificate of Calibration showing traceability to NIST included
- Responsive transducers provide fast, accurate readings
- Proven non-destructive ultrasonic technique conforms to ASTM D6132 and ISO 2808

Versatile

- PosiTector body universally accepts all PosiTector 200, 6000, SPG, DPM and UTG probes easily converting from a coating thickness gage to a surface profile gage, dew point meter or ultrasonic wall thickness gage
- Mils/Microns switchable
- Selectable display languages
- Hi Contrast backlit display for bright or dark environments
- Flip display enables right-side-up viewing
- Uses alkaline or rechargeable batteries (built-in charger)

Powerful

- Continually displays/updates average, standard deviation, min/max thickness and number of readings while measuring
- Screen Capture—record and save screen images into USB flash memory for record keeping and review.
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included.
- PosiSoft USB Drive—stored readings and graphics can be accessed using universal PC/Mac web browsers or file explorers. No software required.
- Every stored measurement is date and time stamped
- Software updates via the internet keep your gage current
- Connects to PosiSoft.net (see far right panel)

Select from a variety of measurement ranges

(see back page ordering guide)



B Probe for measuring polymer coatings on wood and plastic.



C Probe for measuring coatings on concrete, fiberglass, etc.

Gage Selection...

Select Standard or Advanced Features

Standard Models

Includes ALL features as shown on left plus...

- Monochrome display with transflective technology enhances sunlight readability
- Storage of 250 readings—stored readings can be viewed or downloaded

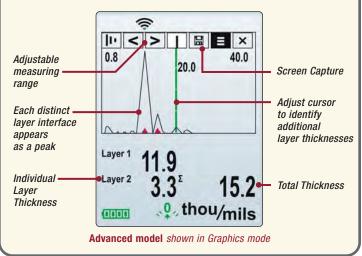


Advanced Models

Includes ALL features as shown on left plus...

- Measure the total thickness of a coating system or up to 3 individual layer thicknesses in a multi-layer system. Also features graphic display for detailed analysis of the coating system
- Hi Contrast reversible color LCD
- Storage of 100,000 readings in up to 1,000 batches and sub-batches
- Onscreen help, real time graphing, picture prompting and more
- Batch annotation—add notes and change batch names with onscreen QWERTY keyboard
- WiFi technology wirelessly synchronizes with PosiSoft.net, downloads software updates, and connects with mobile devices for expanded functionality
- Data transfer via USB to a PC or via Bluetooth Wireless Technology to a PC or printer
- Graphics mode with Screen Capture

Easy-to-read graphic display provides clear, detailed analysis of coatings.



Rugged Features...



POSISOff *...* FREE SOLUTIONS for viewing, analyzing and reporting data:

PosiSoft USB Drive Connect to a PC/Mac using the supplied USB cable to access and print stored readings, graphs, photos, notes and screen captures. No software or internet connection required.

PosiSoft.net A web-based application offering secure centralized management of PosiTector readings. Access your data from any web-connected device.



PosiSoft Software Desktop Software for downloading, viewing and printing your measurement data.

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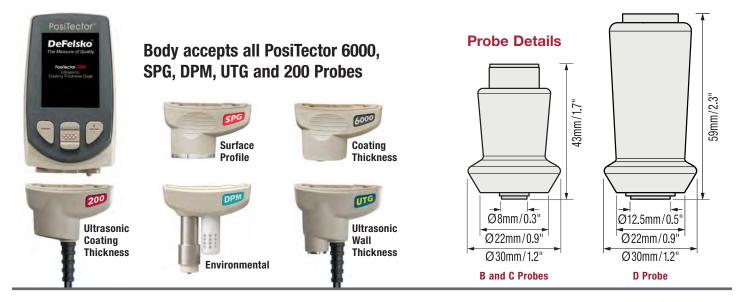
PosiSoft Mobile Access readings, graphs, capture photos and update annotations using WiFi enabled devices, such as tablets, smart phones and computers. (*Advanced models only*)



Ordering Guide

PosiTector 200 Model	B/Std	B/Adv	C/Std	C/Adv	D/Std	D/Adv
Measures Total Thickness	x	x	x	x	x	x
Measures Individual Layers		x		x		x
Graphic Display		x		x		x
Typical Applications	Polymer coatings on wood, plastic, etc.			ngs on perglass, etc.	Thick, soft coatings such as polyurea, asphaltic neoprene, very thick polymers, etc.	
Range*	13 – 1000 microns 0.5 – 40 mils		50 – 3800 microns 2 – 150 mils			0 microns 00 mils
Accuracy		± (2 microns + 3% of reading) ± (0.1 mil + 3% of reading)				⊢ 3% of reading) % of reading)
Minimum Individual Layer Thickness**		13 microns 0.5 mil		50 microns 2 mils		500 microns 20 mils
Thickness Standard	DeFelsk	o STDA3	DeFelsk	o STDP6	DeFelsk	o STDP1

*Range limits apply to polymer coatings. D Probe polyurea range is 50–5000 microns (2–200 mils). **For multiple layer applications only. Dependent on material being measured.



of Calibrati

ALL GAGES COME COMPLETE with body and probe, couplant (ultrasonic gel), precision plastic shims, protective rubber holster, belt clip, wrist strap, 3 AAA alkaline batteries, instructions, nylon carrying case with shoulder strap, protective lens shield, Long Form Certificate of Calibration traceable to NIST, USB cable, PosiSoft.net account, two (2) year warranty SIZE: 135 x 61 x 28 mm (5.25" x 2.4" x 1.1")

WEIGHT: 140 g (4.9 oz.) without batteries

Conforms to ASTM D6132 and ISO 2808



The Measure of Quality

DEFELSKO CORPORATION 802 Proctor Ave., Ogdensburg, New York 13669-2205 USA Toll Free 1-800-448-3835 Tel: +1-315-393-4450 Fax: +1-315-393-8471 techsale@defelsko.com www.defelsko.com



Rechargeable Batteries—set of encloop NiMH AAA batteries

Coating Thickness Standards to fulfill both ISO and in-house quality control requirements

AC Power Kit for continuous operation or battery chargingworks in any country

Accessories

from Advanced models

bottles available (case of 12)

Protective Lens Shields protect the display from overspray

PosiSoft for Windows Analysis Software-

downloads stored readings to a PC (FREE)





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PosiTector PC Powder Checker Non-contact Uncured Powder Thickness Gage

PosiTector®

2.4

.0, thou/mils

PCG

Cal 1

PC

0000



Affordably measures uncured powder coatings using non-contact ultrasonic technology to automatically calculate and display a predicted cured thickness.



PosiTector PC Powder Checker

Non-contact coating thickness gage measures uncured powder and predicts cured thickness.

Simple

- Hand-held, battery operated
- No calibration adjustment required for most powders
- Thickness results appear on both gage body and probe

Durable

- Solvent, acid, oil, water and dust resistant—ideal for powder coating environments
- Shock-absorbing, protective rubber holster with belt clip
- Replaceable screen protects the probe
- Two year warranty on both gage body and probe

Accurate

- Conforms to ASTM D7378
- Allows measurement on small tubes, odd shapes and moving parts
- Easy calibration adjustment options to improve accuracy on unusual powders or substrates

Versatile

- Wireless probe communicates with Advanced gage body up to 10m away (30 feet). No cable to risk disturbing applied powder
- Selectable display languages
- Hi Contrast backlit display for bright or dark environments
- Uses alkaline or rechargeable batteries (built-in charger)
- PosiTector PC accepts all PosiTector probes easily converting from measuring uncured powder to cured dry film thickness, surface profile, and more.

Powerful

- Hi Contrast reversible color LCD
- Real time graphing, picture prompting and more
- Batch annotation—add notes and change batch names with onscreen QWERTY keyboard
- WiFi technology wirelessly synchronizes with PosiSoft.net, downloads software updates to keep gage current and connects with mobile devices for expanded functionality
- Data transfer via USB to a PC or via Bluetooth Wireless Technology to a PC or printer
- Continually displays/updates basic statistics including min/max and average
- Storage of 100,000 readings in up to 1,000 batches
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included
- PosiSoft solutions for viewing, analyzing and reporting data include PosiSoft USB Drive, PosiSoft.net, PosiSoft 3.0 Desktop software, PosiSoft Mobile
- Gage generates formatted reports with measurement summaries and charts



Control powder onsumation to consumation to consumation ate ensure adequate coverage and coverage waste. reduce waste. reduce

Specifications						
Range*	20-110 µm (0.8-4.3 mils)					
Resolution	1 µm (0.05 mils)					
Accuracy	±5 μm (±0.2 mil)					
Measurement Time	2–5 seconds					
Measurement Distance to Powder	18 mm (0.75 inch)					
Measurement Area	2 mm (0.08 inch)					

*Based on TGIC-Free polyester powder.

ADVANCED GAGE BODY

Size: 137 x 61 x 28 mm (5.4 x 2.4 x 1.1 in.) Weight: 140 g (4.9 oz.) without batteries

PROBE

Size: 222 x Ø50 mm (8.75 x Ø2.0 in.) Weight: 272 g (9.6 oz.) without batteries

GAGE COMES COMPLETE

with Advanced gage body and wireless probe, protective rubber holster with belt clip, probe zeroing fixture, 3 AAA batteries (body), 3 AA batteries (probe), probe connector cover, instructions, instructional video, replacement probe screen, protective lens shield, USB cable, carabineer, wrist strap, hard shell case, two (2) year warranty

CUSTOM KITS

for measuring powder coating before and after cure. Visit www.DeFelsko.com/PCKits



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PosiTector® Powder Inspection Kits

Complete solutions for measuring powder coatings before and after cure

Each Powder Inspection Kit contains:

- PosiTector Advanced Gage Body
- PosiTector PC non-contact uncured powder thickness probe
- PosiTector 6000 coating thickness probe select from a variety of measurement ranges and probe styles
- 2 DeFelsko Powder Combs (models 1 & 4) with measuring ranges of 3 to 12 mils and 75 to 300 µm

Custom Inspection Kits

Select from 4 pre-configured kits or build your own

- Build your own Powder Inspection Kit from a selection of probes to suit your needs
- PosiTector PC accepts all PosiTector probes easily converting from measuring uncured powder to cured dry film thickness, surface profile, and more.



DeFelsko Powder Comb (included)



This simple. easy-to-use gage measures the thickness (height or depth) of applied dry coating powders in the pre-cured, pre-gelled state.

Inspection Kit	Coating Thickness Probe	PosiTector body
KITPCF3	6000-F (ferrous only)	PosiTector DeFelsko Te Manus al Camp
KITPCFS3	6000-FS (ferrous only with cable)	
KITPCFN3	6000-FN (ferrous/non-ferrous)	
KITPCFNS3	6000-FNS (ferrous/non-ferrous with cable)	Advanced

Custom Kits for measuring powder coating before and after cure are available at www.DeFelsko.com/PCKits

DeFelsko



Kits come complete with Advanced gage body, uncured powder thickness probe, coating thickness probe (user selected), precision plastic shims, protective rubber holster with belt clip, wrist strap, carbineer, 3 AAA batteries, 3 AA batteries (probe), probe connector cover, replacement probe screen, probe zeroing fixture, 3 instruction

manuals, instructional video, hard shell case, protective lens shield, Long Form Certificate of Calibration traceable to NIST (6000 probe only), USB cable and two (2) year warranty on gage body and probes.

Case Size: 30 cm (l) x 25 cm (w) x 10 cm (d) 12" (l) x 10" (w) x 4" (d)

Weight: 1.3 kg (2.8 lbs.)





802 Proctor Ave. Ogdensburg, New York 13669-2205 +1-315-393-4450 Toll Free: 1-800-448-3835 Fax: +1-315-393-8471 **www.defelsko.com** techsale@defelsko.com

PosiTest® *Pull-Off Adhesion Tester*

Measures adhesion of coatings to metal, wood, concrete and other substrates – revolutionary self-alignment feature and pull rate indicator.

PosiTest AT-A

8



P65



MAN

Pull-Off Adhesion Tester



Both Models Feature...

PosiTest[®]

Simple

- Portable requires no external power source ideal for lab and field use
- Pull Rate Indicator allows operator to easily monitor and adjust the rate of pull in accordance with international test methods
- Easily select dolly sizes, change measurement units or store readings, with the touch of a button
- Conversion charts not required tester automatically calculates pressure based on dolly size
- Inexpensive, single-use dollies eliminate cleaning for re-use and can be kept as a permanent record
- Each kit comes with everything needed for testing

Durable

- Environmentally sealed enclosure weatherproof, dustproof and shockproof – meets or exceeds IP65
- Can be used in any position
- Rugged carrying case
- Two year warranty

Accurate

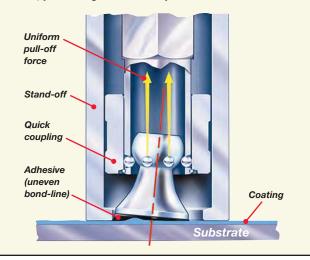
- Every PosiTest Adhesion Tester pressure system is calibrated and certified to ± 1% accuracy using NIST traceable load cell
- Self-aligning aluminum dolly enables accurate measurements on smooth or uneven surfaces
- Hi-grade, industrial pressure sensor ensures continued accuracy
- Conforms to national and international standards including ASTM D4541/D7234, ISO 4624/16276-1, AS/NZS 1580.408.5 and others

Versatile

- Internal Memory stores maximum pull-off pressure, rate of pull, test duration and dolly size for up to 200 pulls
- Optional PosiSoft[®] software available for downloading
- 10, 14, 20 or 50 mm dollies maximize capability and measurement resolution across a wide range of bond strengths
- LCD displays pressure value in psi or MPa

Self-Alignment Feature

The PosiTest Adhesion Tester compensates for misalignment. The self-aligning, quick-coupling actuator and spherical articulating dolly head enable uniform distribution of the pulling force over the surface being tested, preventing a one-sided pull-off.

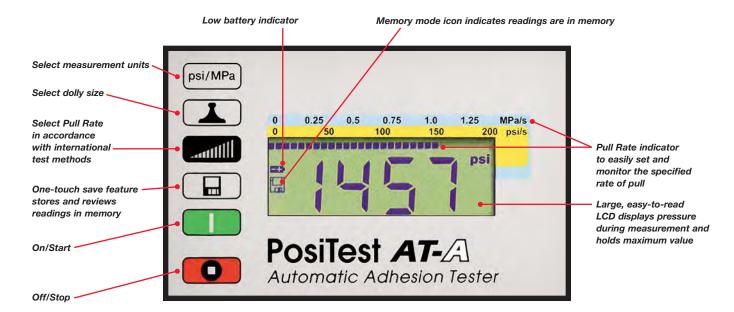




PosiTest® AT-A Automatic Adhesion Tester

- Electronically controlled hydraulic pump automatically applies smooth and continuous pull-off pressure at a user-specified rate
- Test with the simple push of a button. No twisting, pumping or cranking. No valves to close, needles to reset, or scales to adjust
- User selectable pull rates ensure compliance with international test methods for a variety of industries including metal, wood and concrete
- Built-in rechargeable batteries perform over 200 tests per charge. Continue testing with AC power while batteries recharge. Supplied with universal AC Adapter







Specifications

Dolly Size (mm)*	20 mm
Resolution	1 psi (0.01 MPa)
Accuracy	± 1% Full Scale
Adhesion Strength**	100 – 3000 psi (0.7 – 20 MPa)

*Additional dolly sizes available to meet specific measuring needs – contact supplier for details. **Varies with dolly size

Both Kits include: Adhesion tester with digital display, built-in rechargeable NiMH batteries with charger, 20 mm aluminum test dollies (20), abrasive pad, cutting tool, adhesive with mixing sticks and palettes, cotton swabs, USB cable, downloadable PosiSoft Software, instruction booklet and video, Certificate of Calibration traceable to NIST, two-year warranty, and sturdy, lightweight carrying case

Kit Weight (with case): 13 lbs / 6 kg Carrying Case Dimensions: L - 17 in / 43 cm x W - 13 in / 33 cm x H - 6 in / 15 cm

PosiSoft® 3.0 Desktop Software

- Import (download) measurement data via USB
- Customize reports by adding pictures, logos, screen captures, notes and more
- Measurement data is copied (imported) from the instrument to a user selectable location — ideal for storing and sharing data on a network or cloud drive
- Create custom layouts using a simple drag and drop Template Design toolbox; save layouts for future use
- Downloaded data is stored in comma-separated text files which can be easily imported into supporting applications such as documents, spreadsheets and databases

FREE Download at www.defelsko.com/posisoft

Options

50 mm Accessory Kit

- Ideal for lower bond strength finishes such as coatings on wood, concrete and plastic
- Larger surface area of dolly provides improved low range precision and repeatability
- Range 0 500 psi (0 3.5 MPa)
- Includes 50 mm stand-off, 50 mm hole saw and 50 mm aluminum test dollies (12)

Drilling Template for 20 mm and 50 mm Dollies

 Drilling template and drill bits to isolate test area, ideal for thicker coatings on concrete

Adhesive Kit

Additional adhesive, mixing sticks, palettes and cotton swabs



Dollies

Additional supplies of 10, 14, 20 and 50 mm dollies





DeFelsko Corporation

802 Proctor Ave. • Ogdensburg, New York 13669 USA Toll Free: 1-800-448-3835 • Phone: +1-315-393-4450 • Fax: +1-315-393-8471 Email: techsale@defelsko.com • Web: www.defelsko.com



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PosiTest[®] AT Verifier

Adhesion Tester Accuracy Verification Kit

Ideal for checking the accuracy and operation of adhesion testers and is an important component in fulfilling both ISO and in-house quality control requirements.

Features include...

- High precision load cell and handheld smart sensor indicator
- Peak hold and real time reading display
- Bonded foil strain gages are hermetically sealed for protection against industrial environments
- Ready to use with all PosiTest Pull-Off Adhesion Testers
- Ideal for field or laboratory use
- Fitted with a permanent steel 20 mm loading fixture (dolly). A conversion factor is used to verify other sizes.
- Portable requires no external power source
- Comes with a Sample Certificate of Accuracy and Measurement Uncertainty Worksheet
- Certificates of Calibration showing traceability to NIST are included for both the load cell and smart sensor indicator
- One year warranty
- Made in USA



EASY OPERATION

Connect the adhesion tester's pull-off actuator to the PosiTest *AT* Verifier's loading fixture. Apply pressure using the adhesion tester's normal operating procedure. Compare values from the adhesion tester and the Verification Device.



Handheld smart sensor indicator and high precision load cell

Range	0 - 5,000 psi
Resolution	1 psi
Accuracy*	<u>+</u> 6.33 psi (<u>+</u> 0.044 MPa)

* Worst case measurement system uncertainty. See included Measurement Uncertainty Worksheet for actual uncertainty.

Note: Device displays Imperial units only.

DEVICE COMES COMPLETE with load cell,

smart sensor indicator, built-in rechargeable Lithium Ion batteries with universal AC adaptor, instructions, Sample Certificate of Accuracy, Measurement Uncertainty Worksheet, hard shell carrying case, two (2) Certificates of Calibration traceable to NIST, one (1) year warranty.



CASE SIZE: 31 x 23 x 10 cm (12.3" x 8.8" x 3.9")

CASE WEIGHT: 3.44 kg (7.6 lbs.)



DEFELSKO CORPORATION 802 Proctor Ave., Ogdensburg, New York 13669-2205 USA **Toll Free 1-800-448-3835** Tel: +1-315-393-4450 Fax: +1-315-393-8471 techsale@defelsko.com www.defelsko.com



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PosiTector[®] DPM Dew Point Meter



DPM

WiF

Available on the App Store

wrooors erros hnooors erros hnooors Measures and records climatic conditions including:

Relative humidity, air temperature, surface temperature, dew point temperature and difference between surface and dew point temperatures. Ideal for surface preparation as required by ISO 8502-4.



Standard model shown with separate probe



Advanced model shown with built-in probe

PosiTector[®] Dew Point Meter

A New Level of Confidence for painting contractors & inspectors.

Simple

- Enhanced one-handed menu navigation
- No need to consult complex tables or use a slide rule calculator
- Audio and visual alarm indicates when climate conditions are unsuitable for painting
- All readings are constantly updated and displayed simultaneously
- RESET feature instantly restores factory settings

Durable

- Rugged, outdoor/indoor instrument
- Solvent, acid, oil, water and dust resistant weatherproof
- Shock-absorbing, protective rubber holster with belt clip
- Two year warranty on body and probe

Accurate

- Fast response precision sensors provide accurate, repeatable readings with high reliability and long term stability
- Smart Trend[™] indicators identify rising, falling or stable readings
- Certificate of Calibration showing traceability to NIST included
- Conforms to national and international standards including ISO and ASTM

Versatile

- Internal Memory stores datasets with the simple touch of a button
- Auto Log Mode automatically records 5 parameters at user selected time intervals. Ideal for unattended operation.
- Every stored reading is date and time stamped
- Field calibratable
- Celsius/Fahrenheit switchable
- Selectable display languages
- Hi Contrast backlit display for bright or dark environments
- Flip display enables right-side-up viewing
- Uses alkaline or rechargeable batteries (built-in charger)

Powerful

- Universal body accepts all PosiTector DPM, 6000, and SPG probes
- Hold function freezes the display allowing readings to be manually recorded
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included
- USB mass storage stored readings and graphs can be accessed using universal PC/Mac web browsers or file explorers. No software required
- Software updates via web keep your instrument current
- Connects to PosiTector.net (see far right panel)

D А

MEASURES

RH - relative humidity

Ta – air temperature

Ts - surface temperature

CALCULATES Td – dew point temperature

 $T_s - T_d -$ the difference between surface and dew point temperatures

Gage Selection...

Select Standard or Advanced Features

Standard Models

Includes ALL features as shown on left plus...

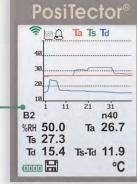
- Monochrome display
- Storage of 2,500 datasets (RH, Ta, Ts, Td, Ts–Td). Stored readings can be viewed or downloaded
- Auto Log Mode automatically records all 5 parameters at user selected time intervals. Runs unattended on batteries for up to 50 hours or continuously via USB

Advanced Models

Includes ALL features as shown on left plus...

- Hi Contrast reversible color LCD
- Storage of 20,000 datasets (RH, Ta, Ts, Td, Ts-Td) in up to 1,000 batches and sub-batches. Stored readings can be viewed or downloaded
- NEW! WiFi technology wirelessly synchronizes with PosiTector.net, downloads software updates, and connects to mobile devices for expanded functionality
- Auto Log Mode automatically records all 5 parameters at user selected time intervals. Data can be streamed via USB or WiFi at each interval. Runs unattended on batteries for up to 8 months or continuously via USB
- On screen help, real time graphing, picture prompting, and batch notes
- Data transfer via USB to a PC or via 🚯 Bluetooth Wireless Technology to a PC or printer
- User defined limits for all parameters with visible and audible warnings
- Wet Bulb temperature can be displayed
- Trend Charts graph readings in real-time

Advanced model display shown in Memory Mode with real-time graphing



Built-in Probe

Includes built-in surface temperature sensor

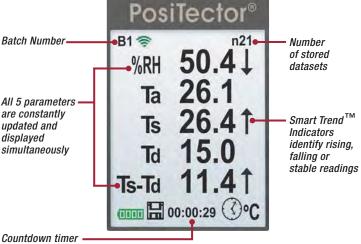
Separate Probe

- Includes magnetic surface temperature sensor with armored cable. Ideal for unattended auto logging during work shift or at night
- Includes magnetic mount for rubber holster to attach the instrument onto steel structures
- Accepts other optional K-type sensors

Select from 2 Probe Styles



viewing in any position



Universal body accepts all PosiTector[®] DPM, 6000 and SPG probes



Additional K-type Sensors for use with separate probe

- Hand-held Surface Temperature Sensor for spot checking hard-to-reach surfaces
- Self-adhering Surface Temperature Sensor sticks to solid materials including aluminum, wood, concrete, etc. Ideal for unattended monitoring
- Liquid Temperature Sensor general purpose sensor with stainless steel shaft



Analyze uploaded readings using a web browser from anywhere – jobsite or head office.

Accessories

Bluetooth™ Printer receives data from Advanced models

Rechargeable Batteries – a set of eneloop NIMH AAA batteries

AC Power Kit for continuous operation or battery charging –works in any country

Protective Lens Shields protect the display from overspray

Probe Style	Built-in	Separate	Specifications	Range	Accuracy	Resolution						
				–40° to 80° C	± 0.5° C	0.1° C						
Outlaning	這種加		Surface	80° to 190° C	± 1.5° C	0.1 C						
Ordering Guide	NEP		Temperature	–40° to 175° F	± 1° F	0.1° F						
Guide									-	175° to 375° F	± 3° F	0.1 F
	(j)		Air	–40° to 80° C	± 0.5° C	0.1° C						
Standard	DPM1	DPMS1	Temperature	–40° to 175° F	± 1° F	0.1° F						
Advanced	DPM3	DPMS3	Humidity	0 to 100%	± 3%	0.1%						

All Instruments Come Complete with humidity, air and surface temperature sensors, protective rubber holster with belt clip, wrist strap, 3 AAA alkaline batteries, instructions, nylon carrying case with shoulder strap (Built-in probe models), hard shell carrying case (Separate probe models), protective lens shield, Long Form Certificate of Calibration traceable to NIST, USB cable, two (2) year warranty.

Size: 159 x 61 x 31 mm (6.25 x 2.4 x 1.2 in.)

Weight: 150 g (5.3 oz.) without batteries

Conforms to ISO 8502-4, BS 7079-B4, ASTM D3276 and US Navy NSI 009-32, IMO PSPC, SSPC-PA7 and others





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PosiTector[®] **UTG** Ultrasonic Thickness Gage



Measures the wall thickness of materials such as steel, plastic and more



UTG M Thru-Paint models measure the metal thickness of a painted structure without having to remove the coating.

DeFelsko[®] The Measure of Quality WiF



PosiTector[®] Ultrasonic Thickness Gages

All Gages Feature...

Simple

- Enhanced one-handed menu navigation
- Pre-programmed velocities—simply select from a list of common materials or enter your own with ease
- SmartCoupleTM mode eliminates unintentional decoupling—ensures continuous measurements while measuring on scaled or pitted surfaces—ideal for analyzing large areas using multiple passes
- Flashing display—ideal in a noisy environment
- RESET feature instantly restores factory settings

Durable

- Solvent, acid, oil, water and dust resistant-weatherproof
- Impact resistant lens
- Shock-absorbing, protective rubber holster with belt clip
- Two year warranty on body AND probe

Accurate

- Precision transducers provide fast, accurate readings
- Certificate of Calibration showing traceability to NIST included
- Conforms to national and international standards including ASTM E797
- Built-in temperature compensation ensures measurement accuracy

Versatile

- Universal Gage Body accepts all PosiTector UTG, 6000, DPM and SPG probes
- Flip display enables right-side-up viewing
- Selectable display languages
- Hi contrast backlit display for bright or dark environments
- Single or two point adjustment
- Inch/mm switchable
- Uses alkaline or rechargeable batteries (built-in charger)

Powerful

- Min Scan mode—measurement rate of up to 20 readings per second with onscreen min/max for quick inspection over a large area
- Continually displays/updates average, standard deviation, min/max thickness and number of readings while measuring
- HiLo alarm audibly and visibly alerts when measurements exceed user-specified limits
- Screen Capture—record and save screen images into USB flash memory for record keeping and review
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included
- Every stored measurement is date and time stamped
- Software updates via web keep your gage current
- Connects to PosiTector.net (see next page)

web browsers

or file explorers. No software required

USB mass storage stored readings and graphs can be accessed using universal PC/Mac

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Gage Selection

Select Standard or Advanced Features

Standard Models

Includes ALL features as shown on left plus...

- Monochrome display with transflective technology enhances sunlight readability
- Storage of 250 readings—stored readings can be viewed or downloaded

Advanced Models

Includes ALL features as shown on left plus...

- Hi contrast reversible color LCD
- Storage of 100,000 readings in up to 1,000 batches and sub-batches
- Store thickness, profile and environmental measurements in individual batches
- Onscreen help, real time graphing, picture prompting, and more...
- Onscreen batch annotation—add notes and change batch names with the built-in keyboard
- NEW! WiFi technology wirelessly synchronizes with PosiTector.net, downloads software updates, and connects to mobile devices for expanded functionality
- Data transfer via USB to a PC or via 🚯 Bluetooth Wireless Technology
- A-Scan with adjustable Gain and screen capture
- B-Scan—displays a cross sectional profile of the test material

Select from 2 Probe Styles

UTG C – Corrosion Probe

Measures the wall thickness of materials such as steel, plastic and more. Ideal for measuring the effects of corrosion or erosion on tanks, pipes, or any structure where access is limited to one side



- 5 MHz dual element transducer with durable PEEK probe tip
- Automatic V-Path compensation for thin materials

UTG M – Multiple-Echo Probe

Features Thru-Paint capability to quickly and accurately measure the metal thickness of a painted structure without having to remove the coating. The most accurate method to measure the remaining wall thickness of a painted structure because it automatically disregards the coating, lowering inspection time and expense. Also ideal for measuring on sandblasted materials or other applications requiring a durable wear face.

- 5 MHz contact probe with wear resistant Alumina probe tip
- Multiple Echo technique averages 3 or more echoes for accurate and reliable readings
- Toggle easily between

-Multiple Echo mode to eliminate coating thickness and... -Single Echo mode to detect pits and flaws, and to increase the measurement range

- - steel probes with knurled fingergrip

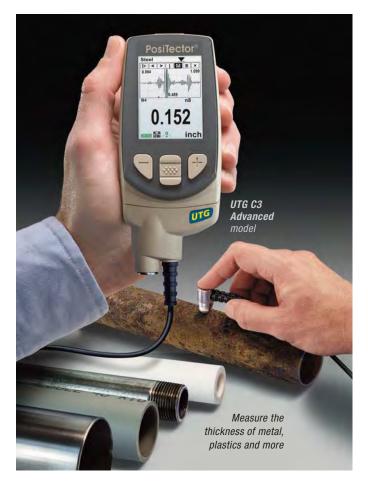


Tough NEW Features





UTG M Multiple Echo Thru-Paint probe measures the thickness of a painted structure without having to remove the coating.





Visit www.defelsko.com/applications.htm to view Inspection Application Notes

PosiTector ^{UTG} ORD	ERING GUIDE			
Probe Style	UTG C Corrosion Probe	UTG M Multiple Echo Probe		
Standard Model	UTG C1	UTG M1		
Advanced Model	UTG C3	UTG M3		
Probe Type	5 MHz Dual Element	5 MHz Contact		
Mode	Single Echo	Single Echo Multiple Ech		
Measurement Range*	0.040" to 5.000" 1.00 to 125.00 mm	0.100" to 5.000" 2.50 to 125.00 mm 0.100" to 2.5 2.50 to 60.00		
Thru-Paint Capability	no	no	yes	
Measurement Rate – Normal	6 readings/sec	4 readi	ngs/sec	
Measurement Rate – Scan	20 readings/sec	4 readi	ngs/sec	
Resolution	0.001" 0.01 mm	0.001" 0.01 mm		
Accuracy	±0.001" ±0.03 mm	-	001" 3 mm	

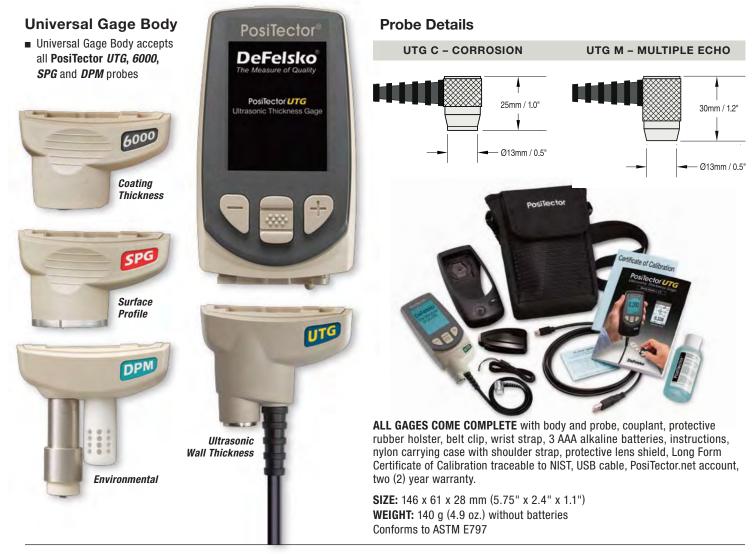
* Measurement range is for carbon steel and depends upon surface condition, temperature and material.

Accessories

- Calibration Test Block to fulfill both ISO and in-house quality control requirements
- BluetoothTM Printer receives data from Advanced models



- AC Power Kit for continuous operation or battery charging—works in any country
- Protective Lens Shields protect the display from overspray and debris





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PosiTector[®]RTR Replica Tape Reader

Digital spring micrometer measures and records peak to valley surface profile height using replica tape



For use with Testex[™] Press-O-Film[™] Replica Tape









PosiTector[®]*RTR*

All Gages Feature...

Simple

- One-handed menu navigation
- RESET feature instantly restores factory settings
- Automatically subtracts the 50.8 µm (2 mil) incompressible substrate from all readings
- Minimizes inspector workload by reducing the number of replicas needed to ensure accuracy

Durable

- Solvent, acid, oil, water and dust resistant—weatherproof
- Rugged indoor/outdoor instrument—ideal for field or shop use
- Shock-absorbing, protective rubber holster with belt clip
- Two year warranty on body and probe

Accurate

- Measures height (H) and linearized height (H_L) (see green inset)
- Certificate of Calibration showing traceability to NIST included
- Check Shim provided to verify accuracy
- Conforms to national and international standards including ISO and ASTM

Versatile

- PosiTector body accepts all PosiTector RTR, 6000, SPG, DPM, UTG and 200 probes easily converting to a coating thickness gage, surface profile gage, dew point meter or ultrasonic wall thickness gage
- Mils/Microns switchable
- Selectable display languages
- High contrast backlit display for bright or dark environments
- Flip display enables right-side-up viewing
- Uses alkaline or rechargeable batteries (built-in charger)

Powerful

- Continually displays/updates average, standard deviation, min/max height and number of readings
- Every stored measurement is date and time stamped
- Screen Capture—record and save screen images into memory for record keeping and review
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included.
- PosiSoft USB Drive—stored readings and graphs can be accessed using universal PC/Mac web browsers or file explorers. No software required
- Software updates via the internet keep your gage current
- Connects to PosiSoft.net (see far right panel)

Tester Tester Tester Tester Tester Tester Tester Tester

Stainless Steel Burnishing Tool ensures consistency



Align probe arrows with tape positioning dots

Gage Selection...

Select Standard or Advanced Features

Standard Models

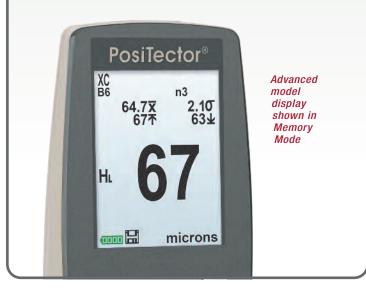
Includes ALL features as shown on left plus...

- Monochrome display with transflective technology enhances sunlight readability
- Storage of 250 readings—stored readings can be viewed or downloaded

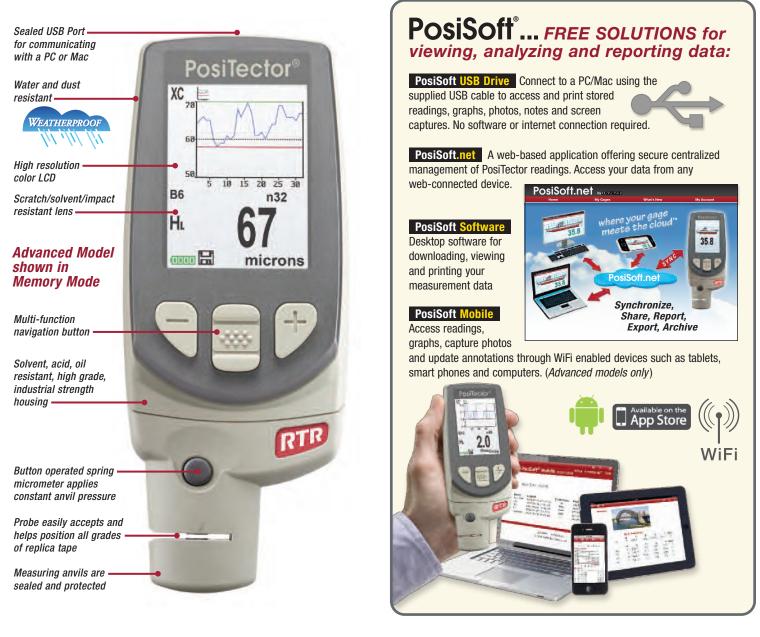
Advanced Models

Includes ALL features as shown on left plus...

- High contrast reversible color LCD
- Storage of 100,000 readings in up to 1,000 batches
- Real time graphing, picture prompting and more
- Batch annotation—add notes and change batch names with onscreen QWERTY keyboard
- WiFi technology wirelessly synchronizes with PosiSoft.net, downloads software updates and connects with mobile devices for expanded functionality
- Data transfer via USB to a PC or via Bluetooth Wireless Technology to a PC or printer



Rugged Features...



Linearized Profile Height Measurement (HL)

Two grades of Testex Press-O-Film replica tape, "Coarse" and "X-Coarse," are available to span the primary range of surface profiles for the coatings and linings industry—20 to 115 μ m/0.8 to 4.5 mils.

An unfortunate characteristic of replica tape is that conventional spring micrometer measurements are most accurate near the middle of each grade's range and least accurate at the outer ends of each grade's range. That is why two other grades, Coarse Minus (<20 μ m/0.8 mils) and X-Coarse Plus (>115 μ m/4.5 mils), are used to check and, if necessary, adjust measurements at the upper and lower ends of the primary range.

Inside the primary range, Coarse and X-Coarse tape share a $38-64 \mu m$ (1.5-2.5 mils) "overlap" region. Measurements with conventional micrometers require a complicated and time consuming procedure of averaging one reading using Coarse grade and one reading using X-Coarse grade to achieve reasonable accuracy.

With a single measurement, the PosiTector RTR produces a more accurate peak-to-valley height measurement H_L from Coarse or X-Coarse tapes that has been adjusted for their non-linearity. There is no need to average two or more replicas from different grades of tape AND there is no need to subtract the 50.8 μ m/2 mils of incompressible polyester substrate. The advantages are a reduction in measurement uncertainty, inspector workload, likelihood of error, and the

number of replicas needed by inspectors to assure accuracy.

The PosiTector RTR can also display a height value (H) that is comparable to what conventional analog spring micrometers would display after the 50.8 μ m/2 mils of incompressible polyester substrate has been subtracted.

PosiTector RTR Ordering Guid				
Standard	H1			
Advanced	H3			
Range	20–115 μm 0.8 – 4.5 mils			
Accuracy (H)	±5 μm ±0.2 mil			
Resolution	1 μm 0.1 mil			
Anvil Diameter	Ø6.25 mm Ø0.25 in			
Anvil Pressure	110 grams-force 1.1 Newtons			



PosiTector bodies accept all 6000, 200, DPM, UTG, SPG and RTR probes



Testex Press-O-Film Replica Tape

Replica Tape provides a simple way to obtain an impression of a surface for analysis. It consists of a layer of crushable plastic micro foam affixed to a 50.8 μ m (2 mil) incompressible polyester film. When compressed against a roughened surface, the foam collapses and acquires an impression, or reverse replica, of the surface. It is available in a number of grades to accommodate measurements in different profile ranges.

Placing the compressed tape (replica) into the PosiTector RTR gives a measure of the average maximum peak-to-valley height of the surface

roughness profile. The gage automatically subtracts the thickness of the polyester substrate from all measurements.

ALL GAGES COME COMPLETE with stainless steel burnishing tool, cleaning card (5), check shim, surface cleaning putty, protective rubber holster with belt clip, wrist strap, 3 AAA alkaline batteries, instructions, nylon carrying case with shoulder strap, protective lens shield, Long Form Certificate of Calibration traceable to NIST, USB cable, two (2) year warranty.

Replica Tape sold separately

SIZE: 152 x 61 x 28 mm (6" x 2.4" x 1.1") **WEIGHT:** 140 g (4.9 oz.) without batteries

Conforms to ASTM D4417, ISO 8503-5, NACE RP287, SSPC-PA 17, SSPC-SP5, SP6, SP10, SP11-87T and others

Options

Testex Press-O-Film Replica Tape Coarse and X-Coarse grades Bluetooth Printer receives data from

Advanced models

AC Power Kit for continuous operation or battery charging—works in any country

Rechargeable Batteries—a set of eneloop NiMH AAA batteries Protective Lens Shields protect the display from overspray

Replacement Stainless Steel Burnishing Tool

Replacement Cleaning Cards (20)—to clean the residual adhesive and debris from the anvils

Replacement Surface Cleaning Putty (5)—to clean the test surface **Replacement Check Shim**—to verify accuracy



DeFelsko Corporation 802 Proctor Ave., Ogdensburg, New York 13669-2205 USA **Toll Free 1-800-448-3835** Tel: +1-315-393-4450 Fax: +1-315-393-8471 techsale@defelsko.com www.defelsko.com



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PosiTector **SPG** Surface Profile Gage



Measures and records peak to valley surface profile height





The Measure of Quality

PosiTector[®] Surface Profile Gage

All Gages Feature...

Simple

- Fast measurement rate of over 50 readings per minute ideal for quickly and accurately measuring large surface areas
- Enhanced one-handed menu navigation
- RESET feature instantly restores factory settings

Durable

- Solvent, acid, oil, water and dust resistant weatherproof
- 60° angle tungsten carbide tip for long life and continuous accuracy – field replaceable
- Rugged, outdoor/indoor instrument ideal for field or shop use
- Shock-absorbing, protective rubber holster with belt clip
- Two year warranty on body and probe

Accurate

- Built-in temperature compensation ensures measurement accuracy
- Certificate of Calibration showing traceability to NIST included
- Glass zero plate and metal shim included
- Conforms to national and international standards including ISO and ASTM

Versatile

- Universal gage body accepts ALL PosiTector SPG, DPM and 6000 probes
- 30° angle interchangeable probe tip available for special applications
- Selectable display languages
- Hi Contrast backlit display for bright or dark environments
- Flip display enables right-side-up viewing
- Uses alkaline or rechargeable batteries (built-in charger)

Powerful

- Continually displays/updates average, standard deviation, min/max thickness and number of readings
- HiLo alarm audibly and visibly alerts when measurements exceed user-specified limits
- Every stored measurement is date and time stamped
- USB port for fast, simple connection to a PC and to supply continuous power. USB cable included
- USB mass storage stored readings and graphs can be accessed using universal PC/Mac web browsers or file explorers. No software required
- Software updates via web keep your gage current
- Connects to PosiTector.net

PosiTector <i>SPG</i> Ordering Guide				
Standard	SPG1			
Advanced	SPG3			
Range	0 – 500 µm (0 – 20 mils)			
Accuracy	± (5 μm + 5%) ± (0.2 mil + 5%)			

Select Standard or Advanced Features

Standard Model

Includes ALL features as shown on left plus...

- Monochrome display
- Storage of 250 readings-stored readings can be viewed or downloaded

Advanced Model

Includes ALL features as shown on left plus...

- Hi Contrast reversible color LCD
- Storage of 100,000 readings in up to 1,000 batches and sub-batches
- SmartBatch[™] allows entry of user-defined parameters and criteria to comply with various standards and test methods
- On screen help, real time graphing, picture prompting and batch notes
- NEW! WiFi technology wirelessly synchronizes with PosiTector.net, downloads software updates, and <u>connects</u> to mobile devices for expanded functionality
- Data transfer via USB to a PC or via
 Bluetooth[®] Wireless Technology to a PC or printer



Advanced Model display shown in Memory mode with real-time graphing

Accessories

- Replacement Tungsten Carbide Probe Tips 2 angles available 60° or 30°, includes replacement tool
- Bluetooth® Printer receives data from Advanced Models
- AC Power Kit for continuous operation or battery charging works in any country
- Rechargeable Batteries a set of eneloop NiMH AAA batteries
- Protective Lens Shields protect the display from overspray

All Gages Come Complete with glass zero plate, metal shim, protective rubber holster with belt clip, wrist strap, 3 AAA alkaline batteries, instructions, nylon carrying case with shoulder strap, protective lens

shield, Long Form Certificate of Calibration traceable to NIST, USB cable, two (2) year warranty



Conforms to ASTM D4417-B, AS 3894.5-C (with optional 30° tip angle), U.S. Navy NSI 009-32, SANS 5772 and others



DeFelsko Corporation • 802 Proctor Ave., Ogdensburg, New York 13669-2205 USA **Toll Free 1-800-448-3835 •** Tel: +1-315-393-4450 • Fax: +1-315-393-8471 E-mail: techsale@defelsko.com • Web: www.defelsko.com



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PosiTest[®] A IR Leak Tester



Quickly and easily detect air and water leaks in building envelopes and rigid air barrier systems account of the second of the s

Ideal for testing penetrations (fasteners, masonry ties, etc.) and continuity of joints and seams in rigid air barrier systems.



- Single and two-ply membranes
- Liquid applied membranes
- Sprayed Polyurethane Foam (SPF)
- Boardstock
- Metal Liners
- Exterior Insulation and Finish Systems (EIFS)
- EPDM roofing systems
- Waterproofing and more



PosiTest[®] A // R Leak Tester

Ideal for testing penetrations (fasteners, masonry ties, etc.) and continuity of joints and seams in rigid air barrier systems



Bubbles indicate an air leak. An estimate of the relative size of the leak can be made based on the size and speed with which bubbles form.

Features

- Automatic mode depressurizes the test chamber at a user-selectable rate and limit
 Manual mode allows the user to control the rate of depressurization
- Internal memory stores up to 200 test results with rate, time duration, limit and user-entered Pass/Fail conclusion
- Portable, lightweight tester can be used in any position
- Environmentally sealed enclosure—dustproof and waterproof
- Built-in rechargeable batteries perform up to 200 tests per charge. Continue testing with AC power while batteries recharge. Supplied with universal AC adapter
- High accuracy pressure sensor
- Conforms to National Standards including ASTM E1186
- Comes with everything needed for testing
- Includes FREE downloadable PosiSoft[®] 3.0 Desktop Software for PC
- One year warranty

5' (1.5 m) super flexible, high

durability hose



Clear, high impact polycarbonate test chamber provides unobstructed view

Soft rubber chamber seal

Environmentally sealed metal enclosure

Sealed USB port for communicating with a PC

AC Adapter port charges – batteries or powers tester

Convenient shoulder strap

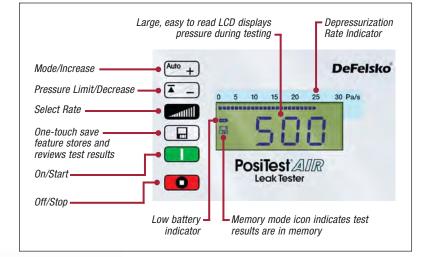
Variable speed centrifugal fan allows for different rates of depressurization -

Specifications

Pressure Differential Range Rate of Depressurization Test Chamber Size Resolution Accuracy Carrying Case Dimensions Weight Shipping Weight

Conforms to ASTM E1186

100-900 Pa 5-30 Pa/sec Ø16" (40 cm) Base 1 Pa ± (10% + 10 Pa) 38 cm (15") x 48.3 cm Ø (19") 3.8 kg / 8.5 lbs. 6.7 kg / 14.7 lbs.



TESTER COMES COMPLETE with shoulder strap, high impact polycarbonate test chamber, durable 5' (1.5 m) hose with quick disconnect couplings, built-in rechargeable NiMH batteries with charger (AC power supply), 8 oz. test solution with dauber (qty. 4), instruction manual, USB cable, PosiSoft 3.0 Desktop Software (available as a free download), Certificate of Calibration traceable to NIST, one (1) year warranty and soft-sided nylon carrying case

Options

 Test Solution: additional 8 oz. bottles available (case of 16)

> Lightweight carrying case



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PosiTector[®] Inspection Kits

Each Inspection Kit contains:

- PosiTector Gage Body—Standard or Advanced
- PosiTector 6000 Coating Thickness Probe select from a variety of measurement ranges and probe styles
- PosiTector **DPM** Environmental Probe
- PosiTector SPG Surface Profile Probe















PosiTector body accepts all PosiTector 6000, DPM and SPG probes easily converting from a coating thickness gage to a dew point meter or surface profile gage.

Select Standard or Advanced Features for a complete comparison visit www.defelsko.com/kits/kit_features.htm

Standard Model Inspection Kits

Each Standard Kit contains the **PosiTector Standard** gage body and 3 probes—coating thickness, environmental and surface profile.

Features include:

- Monochrome display with transflective technology enhances sunlight readability
- Gage stores readings for one probe at a time

Coating Thickness with Standard Models

 Storage of 250 readings—stored readings can be viewed or downloaded

Environmental Monitoring with Standard Models

- Storage of 2,500 datasets (RH, Ta, Ts, Td, Ts-Td). Stored readings can be viewed or downloaded.
- Auto Log Mode automatically records all 5 parameters at user selected time intervals. Runs unattended on batteries for up to 50 hours or continuously via USB

Surface Profile with Standard Models

 Storage of 250 readings—stored readings can be viewed or downloaded

Custom Inspection Kits

- Build your own Inspection Kit from a selection of gage bodies and probes to suit your needs.
- Universal body accepts all
 PosiTector 6000, 200, DPM, SPG and UTG probes

Kits Come Complete with a gage body (Standard or Advanced), coating thickness probe (user selected), environmental probe, surface profile probe, precision plastic shims, glass zero plate and metal shim, protective rubber holster with belt clip, wrist strap, 3 AAA alkaline batteries, 3 instruction manuals, hard shell case,protective lens shield, 3 Long Form Certificates of Calibration traceable to NIST, USB cable and 2 year warranty on gage body and probes.

OTG

Case Size: 30 cm (L) x 25 cm (W) x 10 cm (D); 12" (L) x 10" (W) x 4" (D) Weight: 1.3 kg (2.8 lbs.)





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Advanced Model Inspection Kits

Each Advanced Kit contains the **PosiTector Advanced** gage body and 3 probes—coating thickness, environmental and surface profile.

Features include:

- Hi Contrast reversible color LCD
- Storage of 100,000 readings in up to 1,000 batches and sub-batches Easily store thickness, climatic conditions and profile height in multiple batches.
- Batch annotation—add notes, change batch names and more with built-in QWERTY keyboard
- Onscreen help, real time graphing, picture prompting and more
- WiFi technology wirelessly synchronizes with PosiSoft.net, downloads software updates, and connects to mobile devices for expanded functionality
- Data transfer via USB to a PC or via Bluetooth Wireless Technology to a PC or printer

Coating Thickness with Advanced Models

- Multiple stored calibration adjustments for measuring on a variety of substrate conditions
- SSPC PA2 feature determines if film thickness over a large area conforms to user-specified min/max levels
- PSPC 90/10 feature determines if a coating system complies with an IMO performance standard for protective coatings

Environmental Monitoring with Advanced Models

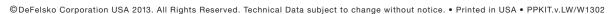
- Storage of 20,000 datasets (RH, Ta, Ts, Td, Ts-Td) in up to 1,000 batches. Stored readings can be viewed or downloaded.
- Auto Log Mode automatically records all 5 parameters at user selected time intervals. Data can be streamed via USB or Bluetooth at each interval. Runs unattended on batteries for up to 8 months or continuously via USB
- User defined limits for all parameters with visible and audible warnings
- Wet bulb temperature can be displayed
- Trend charts graph readings in real-time

Surface Profile with Advanced Models

■ SmartBatch[™] allows entry of user-defined parameters and criteria to comply with various standards and test methods

Ordering Guide

Inspection Kit	PosiTector Body	Coating Thickness Probe
KITF1		6000-F
KITFS1	Standard	6000-FS
KITFN1		6000-FN
KITFNS1		6000-FNS
KITF3		6000-F
KITFS3	Advanced	6000-FS
KITFN3		6000-FN
KITFNS3		6000-FNS



DeFelsko Coating Thickness Standards

Certified coating thickness standards are ideal for verifying the accuracy and operation of coating thickness gages and are an important component in fulfilling both ISO and in-house quality control requirements.

Many organizations require verification of gage accuracy at the test site each time a coating thickness gage is put into service and at frequent intervals during use. Ideal for this purpose, DeFelsko certified coating thickness standards have measured values traceable to a National Metrology Institution.

Certified Coated Metal Plates and Polystyrene Blocks

- Used to verify the accuracy and operation of any Type 1 (mechanical) and Type 2 (electronic) magnetic, eddy-current or ultrasonic coating thickness gage
- Ideal for use in the calibration lab, in the field or on the factory floor
- Standards with steel or aluminum substrates consist of 4 plates mounted in a protective binder
- Polystyrene thickness standards consist of 4 blocks supplied in a rugged acrylic storage box
- Individually serialized for traceability to NIST or PTB includes a Certificate of Calibration
- Certified and labeled in both Metric and Imperial units

Measurement Diameter: 25 mm (1") Plate Diameter: 38 mm (1.5")

Polystyrene Blocks: 38 x 70 mm (1.5" x 2.75") P8: 76 x 76 mm (3.0" x 3.0")





Order	Ideal for	Approximate Thickness			Coating/		
Code		Plate 1	Plate 2	Plate 3	Plate 4	Substrate	Accuracy
S1	PosiTector 6000 F, FS, FRS, FN, FNS, FNRS PosiTest F & FM	0	75 μm 3 mils	250 µm 10 mils	1500 µm 60 mils	- Epoxy on Steel - (Ferrous)	
S2	PosiTector 6000 F0S, F45S, F90S PosiTest DFT Ferrous & Combo	0	75 μm 3 mils	250 μm 10 mils	1000 µm 40 mils		+/- 0.43 μm +/- 0.017 mil
S3	PosiTest G & GM PosiPen A, B & C	0	15 μm 0.6 mils	40 µm 1.6 mils	100 µm 4 mils		
A1	PosiTector 6000 N, NS, NRS, FN, FNS, FNRS	0	75 μm 3 mils	250 μm 10 mils	1500 μm 60 mils	Epoxy on Aluminum (Non- Ferrous)	+/- 0.43 μm +/- 0.017 mil
A2	PosiTector 6000 NAS, N0S, N45S, N90S PosiTest DFT Combo	0	75 μm 3 mils	250 μm 10 mils	500 µm 20 mils		
A3	PosiTector 100B, 200, 200B	75 μm 3 mils	125 μm 5 mils	250 μm 10 mils	500 μm 20 mils		
P1	PosiTector 6000 FT, FTS, NTS, FNTS PosiTector 200 D	375 μm 15 mils	2 mm 80 mils	4.5 mm 185 mils	6.5 mm 250 mils	Polystyrene Blocks	
P2	PosiTector 6000 FHS, NHS, EOC	2.5 mm 100 mils	6.5 mm 250 mils	13 mm 500 mils	19 mm 750 mils		
P3	PosiTector 100C	375 μm 15 mils	1.5 mm 60 mils	2.5 mm 100 mils	4.5 mm 185 mils		+/- (2.5 µm +
P4	PosiTector 100D	1.5 mm 60 mils	2.5 mm 100 mils	4.5 mm 185 mils	6.5 mm 250 mils		0.05% of thickness)
P5	PosiTector 6000 FKS, NKS	1.5 mm 60 mils	2.5 mm 100 mils	6.5 mm 250 mils	12 mm 480 mils		+/- (0.1 mil + 0.05% of
P6	PosiTector 200C	375 μm 15 mils	1.5 mm 60 mils	2.5 mm 100 mils	3 mm 125 mils		thickness)
P7	PosiTector 6000 FHXS	1.5 mm 60 mils	4.5 mm 185 mils	6.5 mm 250 mils	9.5 mm 375 mils		
P8	PosiTector 6000 FLS, FNGS	13 mm 500 mils	13 mm 500 mils	13 mm 500 mils	19.5 mm 750 mils		

Select the Standard that most closely matches the measuring range of your gage. All certified standards are supplied with a Certificate of Calibration traceable to NIST or PTB.



DeFelsko Plastic Shims

- Simulate a coating over a particular substrate material or shape. Gage performance can be conveniently verified on a regular basis as required by some international test methods
- For use with all Type 2, electronic coating thickness gages
- Protects the probe from damage or premature wear when placed over hot or abrasive surfaces
- Can be placed on top of soft or tacky coating films to obtain thickness measurements without the gage probe depressing the coating film

Certified Plastic Shims

- Certified shims provide an economical alternative to Coated Metal Plates but have a reduced accuracy
- Each shim is packaged in its own protective plastic pouch
- Certificate of Calibration showing traceability to NIST is included with each shim or set of shims
- Certified and labeled in both Metric and Imperial units



Non-Certified Plastic Shims

- Provide a quick operational check of the instrument by allowing the user to perform practice measurements
- Can be used to protect the probe when measuring on tacky, rough or hot surfaces
- Labeled in both Metric and Imperial units
- Available as a set of 5 (below)

Approximate Thickness	Color	Accuracy
25 μm (1 mil)	Orange	+/- 20%
50 μm (2 mils)	Red	+/- 10%
125 μm (5 mils)	Blue	+/- 5%
250 μm (10 mils)	Brown	+/- 5%
500 μm (20 mils)	Yellow	+/- 5%



Steel and aluminum zero plates are available

Order Code	Approximate Thickness	Color	Accuracy
CS1	25 μm (1 mil)	Orange	
CS2	50 μm (2 mils)	Red	
CS3	75 μm (3 mils)	Green	
CS5	125 μm (5 mils)	Blue	
CS10	250 μm (10 mils)	Brown	+/- 2 μm (+/- 0.08 mils)
CS20	500 μm (20 mils)	Yellow	
CS40	1000 µm (40 mils)	White	
CS60	1500 μm (60 mils)	Black	
CSS	Complete set of 8		



A package of 5 non-certified shims is included with all DeFelsko electronic coating thickness gages (Type 2).

Note: Shims are generally not acceptable for use with Type 1, magnetic pull-off gages such as the PosiTest and PosiPen.

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PosiSoft® Solutions Suite of Software

The PosiSoft suite of software solutions offers 4 FREE ways to view and report your data, ranging from dedicated desktop software for PC and Mac computers to cloud-based PosiSoft.net.

PosiSoft® 3.0 Desktop Software

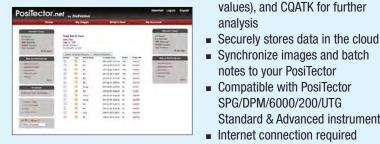
Newly updated version 3.0 desktop software for PC or Mac computers

- Import (download) measurement data via USB (all gages) or WiFi (PosiTector Advanced models only)
- Customize reports by adding pictures, logos, screen captures, notes and more
- Measurement data is copied (imported) from the instrument to a user selectable location — ideal for storing and sharing data on a network or cloud-drive
- Create custom layouts using a simple drag and drop Template Design toolbox; save layouts for future use
- Downloaded data is stored in comma-separated text files which can easily be imported into supporting applications such as documents, spreadsheets and databases

PosiSoft®.net (formerly PosiTector.net)

A cloud-based application offering secure centralized management of PosiTector readings. Access your data from any web-connected device anywhere in the world.

- Synchronize measurement data when connected via USB, Bluetooth or WiFi wireless technology
- Generate reports with graphs, annotations and images
- Share measurement data with authorized users via a secure login from any computer or web-enabled device
- Export data to popular formats such as XML, .CSV (comma-separated





values), and CQATK for further

notes to your PosiTector

SPG/DPM/6000/200/UTG

PosiSoft® USB Drive Access your PosiTector as a flash drive

- View and print readings and graphs using universal PC/Mac web browsers or file explorers
- Measurement data is stored in commaseparated text files which can easily be imported into supporting applications such as documents, spreadsheets and databases

PosiSoft® Mobile

Gage-based software

PosiTector Advanced

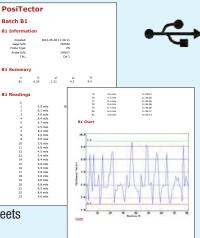
instruments. Access

photos and update

computers

notations using WiFi

• Simple file management - copy and paste data from the PosiTector to a local folder on your computer, network or cloud-drive



Preformatted HTML reports are stored in the gage.



- Browse stored measurement data including notes, images, statistics and charts
- Update batch names/notes using your mobile device's keyboard
- Insert images directly into gage batches using your mobile device's camera or image library
- Remotely view the live display of a working PosiTector
- Email data as PDF reports or .CSV comma-separated text files
- Accessible from any WiFi enabled computer or smart device using a standard web browser including PC/Mac, Windows Phone/Mobile, Blackberry, Android, Apple iOS and more

PosiSoft Mobile Manager is a discovery tool that searches your local area WiFi network for WiFi enabled PosiTector Advanced instruments.

Available for Apple iOS and Android users





DeFelsko Corporation

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Standard & Advanced instruments





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analysis

Synchronize, Share, Report, Export, Archive

DeFelsko[®]

DeFelsko Corporation, a U.S. manufacturer of coating thickness gages and inspection instruments, has been providing **Simple, Durable and Accurate** gages since 1966.

Our state-of-the-art facility in Ogdensburg, New York houses research, manufacturing, sales, service, and shipping departments. Every gage is inspected under our strict quality guidelines.

In addition to high product quality we are proud to offer the **DeFelsko Advantage**:

Technical Support

Our highly trained technical support team is dedicated to solving problems quickly. Call or email our technical department for all questions including order status, sales, technical, quality & calibration, accounting, shipping or general information.

Fast Service

Our service department's goal is to evaluate your gage and contact you within one (1) day of our receiving the gage in for service or calibration.

On-Site Manufacturing

All parts are available on-site which gives us the ability to repair gages quickly and ship most gages within one day anywhere in the world.

DeFelsko[®] Contact Information

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